

Work Order ID 130732

Tuesday, March 24, 2015 11:43:45 AM

130732

Page 1

Item ID: D4434-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Inboard Bracket Assembly
Start Date: 3/24/2015 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 3/24/2015 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: MCS Date: 1503-24 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4434	C

110		0.00							
110									
Packaging	Memo	0.00							
Packaging									

120		0.00							
120									
Small Fab	Memo	0.00							
Small Fab	1-Assemble as per dwg. do not install grommets and rubber seal.								

130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.00							
Quality Control									

4X DAS MAR 25 2015
28
9-89

(4) DAS
38
9-89
MAR 26 2015

Work Order ID 130732

Tuesday, March 24, 2015 11:43:45 AM

130732

Page 2

Item ID: D4434-043 Accept ***N900040100*** Setup Start ***NS1***
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 Required Date: 3/24/2015 Req'd Qty: 4.00 ***4*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Black Sandtex(Ref:4.3.5.7) per QSI005 4.3	0.00							
140									
Powdercoat	Memo <i>m 123480</i>	0.00							
Powder Coating	*** MASK NUT PLATE HOLES PER DWG ***								
	START TIME: <i>1:40</i>								
	OVEN TEMPERATURE: <i>320°</i>								
	FINISH TIME: <i>2:10</i>								
150	QC3- Inspect Part Finish	0.00							
150									
QC	Memo	0.00							
Quality Control									
160		0.00							
160									
Small Fab	Memo	0.00							
Small Fab	Install rubber seals and grommets.								
	3M 1300 batch: <i>m 131012</i>								

DAS
30
9-89

4

APR - 7 2015

DAS
28
9-89

4x

APR 07 2015

Work Order ID 130732

Tuesday, March 24, 2015 11:43:46 AM

130732

Page 3

Item ID: D4434-043 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fwd Inboard Bracket Assembly
 Start Date: 3/24/2015 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 3/24/2015 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC5- Inspect part completeness to step on W/O	0.00							38 9-89
170									
QC	Memo	0.00							APR 08 2015
Quality Control									
180	Identify as per dwg & Stock Location: <u>GA</u>	0.00							
180									
Packaging	Memo	0.00							
Packaging									
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

MLJ 15-04-08

Picklist Print

Tuesday, March 24, 2015 11:43:50 AM

Page 1

Work Order ID: 130732

130732

Parent Item: D4434-043

D4434-043

Parent Item Name: Fwd Inboard Bracket Assembly

Start Date: 3/24/2015

Required Date: 3/24/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP revA 11.10.06 new issue EC verified by:DD IPP RevB
11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24
per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B
DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C
DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4434-1		Manufactured	No			110	Each	1.0000	1	4			
D4434-1									**		DAS 28 9-89	MAR 25 2015	
Bracket													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST246		1	B130609						
				126466		1							
D4434-9		Manufactured	No			110	Each	0.0000	1	4			
D4434-9									**		DAS 28 9-89		
Bracket													
D4435-041		Manufactured	No			110	Each	6.0000	1	4			
D4435-041									**		DAS 28 9-89		
Bracket Assembly													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST107		6							
				122909		4							
				128397		2							
D4441-1		Manufactured	No				f	604.3750		1			
D4441-1									**		DAS 28 9-89		
Rubber Seal													
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST407		379.875							
				120932		379.875							
				ST422		224.5							
				120932		224.5							

Cut qty 1 to 1.7"

Picklist Print

Tuesday, March 24, 2015 11:43:50 AM

Page 2

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130732

Parent Item: D4434-043

D4434-043

Parent Item Name: Fwd Inboard Bracket Assembly

Start Date: 3/24/2015

Required Date: 3/24/2015

Start Qty: 4.00

Required Qty: 4.00

D4441-1

Manufactured No

f

604.3750

1

D4441-1

DAS

28

APR 07 2015

Rubber Seal

9-89

Location

Loc Qty

Loc Code

ST407

379.875

120932

379.875

ST422

224.5

120932

224.5

Cut qty 1 to 2.5"

D4441-1

Manufactured No

f

604.3750

8

D4441-1

DAS

28

Rubber Seal

9-89

Location

Loc Qty

Loc Code

ST407

379.875

120932

379.875

ST422

224.5

120932

224.5

Cut qty 1 to 22.5"

D4440-1

Manufactured No

160

Each

28.0000

1

4

D4440-1

DAS

28

Grommet

9-89

Location

Loc Qty

Loc Code

ST107

28

129462

28

Picklist Print

Tuesday, March 24, 2015 11:43:50 AM

Page 3

Work Order ID: 130732

130732

Parent Item: D4434-043

D4434-043

Parent Item Name: Fwd Inboard Bracket Assembly

Start Date: 3/24/2015

Required Date: 3/24/2015

Start Qty: 4.00

Required Qty: 4.00

AN525-832R6

Purchased

No

110

Each

87.0000

3

12

AN525-832R6

Screw

DAS
28
9-89

APR 07 2015

Location

Loc Qty

Loc Code

CA

14

m129682

14

GA

69

m130466

69

ST329

4

m130325

4

12

48

MS20426AD3-2

Purchased

No

110

Each

18,153.00

12

MS20426AD3-2

Rivet

DAS
28
9-89

Location

Loc Qty

Loc Code

Mezz

18153

1173

8873

13276

9280

131624

~~128154~~

8

MS20426AD3-3

Purchased

No

110

Each

5,192.000

2

MS20426AD3-3

RIVET

DAS
28
9-89

Location

Loc Qty

Loc Code

ST313

5192

M131624

5192

131624

~~128154~~

MS20470AD4-3

Purchased

No

110

Each

2,120.000

5

20

MS20470AD4-3

Rivet - Universal Head

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

966

2193

966

ST310

1154

2193

1154

20

Tuesday, March 24, 2015 11:43:51 AM

Shop Packet Print

Page 3

Picklist Print

Tuesday, March 24, 2015 11:43:51 AM

Page 4

Work Order ID: 130732

130732

Parent Item: D4434-043

D4434-043

Parent Item Name: Fwd Inboard Bracket Assembly

Start Date: 3/24/2015

Required Date: 3/24/2015

Start Qty: 4.00

Required Qty: 4.00

MS21075L08

Purchased

No

110

Each

137.0000

7

28

MS21075L 08

DAS
28
9-89

MAR 25 2015

ANCHOR NUT

Location

Loc Qty

Loc Code

ST300

137

M128635

137

28